

**What's included:**

- (2) Two front DuroBumps
- (2) Two JIS 10.9 M10 1.25 mm x 35 mm flange bolts
- (2) Two Jis High-Strength Steel Flange Nut, Class 10, Black-Phosphate, M10 x 1.25 mm Thread

**Tools Required:**

- Jack and jack stands
- Lug wrench OR 19 mm deep socket
- Groove-lock pliers, pipe wrench, or similar

**Instructions:**

Pre-soak OEM bump stop with penetrating oil to make removal easier. Pay careful attention to the threaded stud that mounts the bump stop to the frame and the threads of the stud that are exposed beyond the nut.

**Step 1:** Following vehicle manufacturer recommendations, use a properly rated jack. Raise the front of the vehicle, and support the frame rails with jack stands. Remove front wheels from truck. **Be sure to use jack stands!**

**Step 2:** Remove OEM bump stops with groove-lock pliers, pipe wrench, or similar. The bump stop is located on the rear of the lower control arm on the driver and passenger sides of the vehicle. Be careful not to break the threaded stud on the OEM bump stop during removal.

**Step 3:** Use a scraper or wire brush and clean any mud/ debris from the frame.

**Step 4:** Insert provided flange bolt into the new front DuroBumps and coat the threads with the provided single-use medium (blue) thread locker.

**Step 5:** Install the DuroBumps at the rear of the lower control arm, using a 14mm deep socket. Tighten the bolt and nut until snug (12 – 15 ft. lbs.). Do not over tighten. The OEM bump stop that is located at the front of the lower control arm will remain in place.

**Step 6:** Reinstall wheels and lower vehicle back to the ground. Be sure to tighten lug nuts to vehicle manufacturer's recommendations.

**Please note:** DuroBumps are intended to be installed at the rear of the lower control arm only.

**Now go hit some trails or cruise the mall ... whatever you're into!**



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