

**What's included:**

- 2) Two front DuroBumps
- (4) Four JIS 10.9 M8-1.25 40mm flange bolts with pre-applied thread locker
- (1) One FREE sticker

**Tools Required:**

- Jack and jack stands
- 12mm deep socket wrench
- Lug nut socket or wrench
- Scraper or wire brush to clean debris
- Torque wrench

**Instructions:**

**Step 1:** Following vehicle manufacturer recommendations and use a properly rated jack. Lift the front of the truck with the floor jack and support the frame rails with jack stands. Remove the front wheels. **Be sure to use jack stands!**

**Step 2:** If equipped, remove the OEM bump stop located on the frame rail above the front axle housing using a 12mm deep socket. There are 2 bolts for each bump stop. Please note that later model 80 Series Land Cruisers front bump stops are mounted inside the coil springs. If this is the case, leave them intact and skip to Step 3.

**Step 3:** Use a scraper or wire brush to clean any mud/debris from the frame.

**Step 4:** Your front DuroBumps are side specific. The shorter bump stop is to be installed on the righthand side of the vehicle (passenger side for USA models). The longer bump stop is to be installed on the lefthand side of the vehicle (driver side for USA models). Mount the DuroBumps bump stop in the OEM location on the frame rail noting that the holes in the bump stop are offset. Position the bump stop with the edge closest to the holes facing the coil spring. This locates the bump stop away from the coil spring preventing contact. Insert the bolts into the factory holes. Tighten the bolts using a 12mm socket wrench until snug (10 – 12 ft. lbs.). Do not over-tighten bolts! Please note that later model vehicles, with the OEM bump stops located within the coil springs, have the same frame mounting holes as the older 80 Series Land Cruisers.

**Step 5:** Repeat steps 2 – 4 on the other side of the vehicle.

**Step 6:** Reinstall the wheels and lower the vehicle back to the ground. Torque the lug nuts to factory specifications.

**Now go hit some trails or cruise the mall ... whatever you're into!**



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