

## Part # **DBF212**: Front Bump Stops

### **What's included:**

- (2) Two front DuroBumps
- (2) Two JIS 10.9 M10 1.25 mm x 35 mm flange bolts
- (1) Single-use medium thread locker
- (1) One FREE sticker

### **Tools required:**

- Jack and jack stands
- Lug wrench OR 19 mm deep socket
- Groove-lock pliers, pipe wrench, or similar
- Scraper or wire brush to clean debris
- 14 mm deep socket
- Torque wrench

Pre-soak OEM bump stop with penetrating oil to make removal easier. Pay extra attention to the threaded stud that mounts the bump stop to the frame and the threads of the stud that are exposed beyond the nut.

**Step 1:** Following vehicle manufacturer recommendations, use a properly rated jack. Raise the front of the vehicle, and support the frame rails with jack stands. Remove front wheels from truck.

Be sure to use jack stands!

**Step 2:** Remove OEM bump stops with groove-lock pliers, pipe wrench, or similar. Pay careful attention during removal to be sure you do not break the threaded stud on the OEM bump stop during removal.

**Step 3:** Use a scraper or wire brush and clean any mud/debris from the frame.

**Step 4:** Insert provided flange bolt into the new front DuroBumps and coat the threads with the provided single-use medium (blue) thread locker.

**Step 5:** Using a 14 mm deep socket, install new DuroBumps in the OEM location. Tighten the bolt until snug (12 – 15 ft. lbs.). Do not over-tighten bolt.

**Step 6:** Reinstall wheels and lower vehicle back to the ground. Be sure to tighten lug nuts to vehicle manufacturer's recommendations.

**Now go hit some trails or cruise the mall ... whatever you're into!**