

## Part# **DBFK01**: U-bolt Flip Kit

### **What's included:**

- (2) Two 3/8" steel flip plates
- (4) Four 9/16" Dia. U-bolts
- (4) Zinc coated tall nuts
- (4) Zinc coated thick washers
- (1) Mounting hardware kit (to mount DuroBumps bump stops)

### **Tools required:**

- Jack and jack stands
- 19 mm deep socket wrench or lug wrench
- Scraper or wire brush to clean debris
- Torque wrench

**Step 1:** Following vehicle manufacturer recommendations, use a properly rated jack. Lift the rear of the truck with floor jack and support the frame rails with jack stands. Lower the truck so the weight is resting fully on the jack stands.

Be sure to use jack stands!

**Step 2:** Work on one side at a time. Support the axle using a floor jack. Loosen and remove the nuts on the OEM square-shaped U-bolts using a 19 mm deep socket wrench. Remove the two OEM U-bolts and OEM mounting plate.

**Step 3:** Use a scraper or wire brush to clean any mud/debris from the top of the leaf pack.

**Step 4:** Install DuroBumps flip plate on top of the leaf pack, with the leaf pack detent bolt centered with the flip plate. Install the new U-bolts with the threaded end facing upward toward the bed of the truck. Use the provided washer and tall nut to fasten the U-bolts to the flip plate. Tighten nuts until snug. The U-bolts can be tightened evenly and torqued to 93 ft. lbs.

**Step 5:** Repeat steps 2 – 4 on the other side.

**Step 6:** Reinstall wheels and lower vehicle back to the ground. Torque lug nuts to factory specifications.

**Note:** All U-bolts stretch after installation. It is very important to recheck the torque of your U-bolt nuts after driving 250, 500, and 1000 miles after initial install. Again, you need to check your U-bolts' torque to verify that they are 93 ft. lbs. after 250, 500, and 1000 miles after initial install. All U-bolts stretch after being installed and need to be re-torqued.

**Now go hit some trails or cruise the mall ... whatever you're into!**