

Part # **DBR425TU**: Front Bump Stops

What's included:

- (2) Two rear 4.25" DuroBumps
- (2) Standard mounting plates
- (4) Four JIS 10.9 M6-1.0 30 mm socket cap bolts
- (4) Four M6-1.0 hex nuts
- (1) M4 hex key / Allen wrench
- (1) One FREE sticker

Tools required:

- Jack and jack stands
- 19 mm deep socket
- Scraper or wire brush to clean debris
- Torque wrench

Step 1: Following vehicle manufacturer recommendations, use a properly rated jack. Lift the rear of the truck with floor jack and support the frame rails with jack stands. Lower the truck so the weight is fully resting on the jack stands.

Step 2: Work on one side at a time. Support the axle using a floor jack. Loosen the nuts on the OEM square-shaped U-bolts using a 19 mm deep socket wrench until the OEM bump stop is free. You do not need to fully remove the nuts from the U-bolts. Just loosen them enough to remove OEM bump stop.

Note: There are 2 tabs/ears clamped down by the U-Bolts. Once the U-bolts have been loosened, the OEM bump stop will slide out.

Step 3: On the provided mounting plates, there are (2) two tapered holes to mount the DuroBumps to the steel mounting plate. Install the provided socket cap bolts through the bottom of the steel mounting plate and into the DuroBumps mounting holes. Press the provided M6 nuts into the bump stop casting and tighten the bolt with the Allen wrench until snug (do not over-tighten). The machine-head bolts should be flush with the bottom of the steel mounting plate. With the DuroBumps mounted to the steel base plate, it is now ready to mount on top of the leaf pack, just like the OEM bump stop was mounted. Slide the ears/tabs of the base plate under the OEM U-Bolts. Once the mounting plate is in-place, the U-bolts can be tightened evenly and torqued to factory specifications.

Step 4: Repeat steps 2-3 on the other side.

Step 5: Reinstall wheels and lower vehicle back to the ground. Torque lug nuts to Factory specifications.

Please note: All U-bolts stretch after installation. It is very important to recheck the torque of your U-bolt nuts after driving 250, 500, and 1000 miles after initial install. Again, you need to check your U-bolts' torque to verify that they are at factory specifications after 250, 500, and 1000 miles after initial install. All U-bolts stretch after being installed and need to be re-torqued.

Now go hit some trails or cruise the mall ... whatever you're into!