

INSTALLATION INSTRUCTIONS

Part# DBRTOY2, DBRTOY3, DBRTOY4, DBRTOY5 - Rear Bump Stops

What's included:

- (2) Rear DuroBumps
- (2) Standard mounting plates
- (4) Flat head screws
- (6) M8 x 1.25 30mm bolts
- (1) Hex Allen wrench
- (1) Free sticker

Tools Required:

- Jack and jack stands
- Wheel lug wrench
- 12mm deep socket wrench
- Torque wrench

Instructions:

Step 1: Following the vehicle manufacturer's recommendations, use a properly rated jack and jack stands. Lift the rear of the truck with the floor jack and support the vehicle using jack stands. Remove the rear wheels.

- **Step 2:** Remove the OEM bump stop located on the frame rail above the rear axle tube using a 12mm deep socket. There are three bolts securing each bump stop.
- **Step 3:** Use a scraper or wire brush to clean any mud or debris from the frame.
- **Step 4:** Assemble the rubber bump stop to the metal bracket using the provided flat head screws. Fasten the screws with the supplied Allen wrench until snug. Do not overtighten.
- **Step 5:** Mount the DuroBumps bump stop in the OEM location on the frame rail. Insert the bolts into the factory holes and tighten them using a 12mm socket wrench until snug. Do not overtighten.
- **Step 6:** Repeat steps 2–5 on the other side of the vehicle.
- Step 7: Reinstall the wheels and lower the vehicle back to the ground. Torque the lug nuts to factory specifications.

Now go hit some trails or cruise the mall ... whatever you're into!

