

## **INSTALLATION INSTRUCTIONS**

Part# DBR35, DBR425, DBR525LT - Rear Bump Stops

## What's included:

- (2) Two rear 3.5" Rear Durobumps.
- (4) Four JIS 10.9 M8-1.25 x 40mm flange bolt.
- (1) Single use medium thread locker.
- (1) one FREE sticker.

## **Tools Required:**

- Jack & Jack Stands
- 12mm socket wrench
- 19mm deep socket wrench Or Lug wrench
- Scraper or wire brush to clean debris
- Torque wrench

## **Instructions:**

**Step 1:** Following vehicle manufacturer recommendations use a properly rated jack. Lift the rear of the truck with floor jack and support the frame rails with jack stands. Remove rear wheels. **Be sure to use jack stands!** 

**Step 2:** Remove the OEM bump stop located on the frame rail above the rear axle tube using a 12mm deep socket. There are 2 bolts for each bump stop.

Step 3: Take a scraper and clean any mud/ debris from the frame.

Step 4: Your rear DuroBumps are side specific. Each of the DuroBumps have a Driver/Passenger side sticker attached denoting their respective sides of the vehicle. Please note Driver/Passenger decal should be facing outward and large notch in bump stop faces rear of the vehicle. Insert the flange bolt into the mounting hole of the Durobumps. Mount Durobumps in OEM location using a 12mm socket wrench until snug. Do not over tighten.

**Step 5:** Repeat steps 2 - 4 on the other side.

Step 6: Reinstall wheels and lower vehicle back to the ground. Torque lug nuts to Factory specifications.

Now go hit some trails or cruise the mall ... whatever you're into!

