

INSTALLATION INSTRUCTIONS

Part# DBR354R, DBR525 - Rear Bump Stops

What's included:

- (2) Two rear DuroBumps
- (2) Two JIS 10.9 M8-1.25 50 mm flange bolt
- (1) One FREE sticker

Tools Required:

- Jack and jack stands
- 12 mm socket wrench
- 19 mm deep socket wrench or lug wrench
- Scraper or wire brush to clean debris
- Torque wrench

Instructions:

Step 1: Following vehicle manufacturer recommendations, use a properly rated jack. Lift the rear of the truck with floor jack and support the frame rails with jack stands. Remove rear wheels. **Be sure to use jack stands!**

Step 2: Remove the OEM bump stop located on the frame rail above the rear axle tube, using a 12 mm deep socket.

Step 3: Use a scraper or wire brush to clean any mud/debris from the frame.

Step 4: Insert the flange bolt into the mounting hole of the DuroBumps. Mount DuroBumps in OEM location using a 12 mm socket wrench until snug. **Do not over tighten.**

Step 5: Repeat steps 2-4 on the other side.

Step 6: Reinstall wheels and lower vehicle back to the ground. Torque lug nuts to factory specifications.

Now go hit some trails or cruise the mall ... whatever you're into!

